ANGUS CHEMICAL COMPANY encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

1. PRODUCT AND COMPANY IDENTIFICATION

Product name: ZOLDINE™ LH 1000, Liquid Hardener for PRF Wood Adhesives

Manufacturer or supplier’s details
Company name of supplier: ANGUS CHEMICAL COMPANY
Address: 1500 E. LAKE COOK ROAD
Buffalo Grove IL 60089-6553
Customer Information Number: +1-847-808-3711
E-mail address: NAR_CC@ANGUS.COM
Emergency telephone number: 800-424-9300

Recommended use of the chemical and restrictions on use
Recommended use: Hardener for wood adhesives.
For industrial use.

The ANGUS Chemical Company recommends that you use this product in a manner consistent with the listed use. If your intended use is not consistent with the stated use, please contact the Customer Information Group (see Section 1 of this data sheet).

2. HAZARDS IDENTIFICATION

GHS Classification
Not a hazardous substance or mixture.
GHS Label elements, including precautionary statements

This product is not hazardous per the Globally Harmonized System of Classification and Labelling (GHS).

Other hazards

None known.

3. COMPOSITION/INFORMATION ON INGREDIENTS

This product is a mixture.

<table>
<thead>
<tr>
<th>Components</th>
<th>Chemical Name</th>
<th>CAS-No.</th>
<th>Concentration (% w/w)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Water</td>
<td>7732-18-5</td>
<td>&lt;= 45.0 %</td>
</tr>
<tr>
<td></td>
<td>Bis-oxazolidine</td>
<td>Trade Secret</td>
<td>&gt;= 55.0 %</td>
</tr>
</tbody>
</table>

4. FIRST AID MEASURES

If inhaled
Move person to fresh air; if effects occur, consult a physician.

In case of skin contact
Wash off with plenty of water.

In case of eye contact
Flush eyes thoroughly with water for several minutes. Remove contact lenses after the initial 1-2 minutes and continue flushing for several additional minutes. If effects occur, consult a physician, preferably an ophthalmologist.

If swallowed
No emergency medical treatment necessary.

Most important symptoms and effects, both acute and delayed
Aside from the information found under Description of first aid measures (above) and Indication of immediate medical attention and special treatment needed (below), any additional important symptoms and effects are described in Section 11: Toxicology Information.

Protection of first-aiders
If potential for exposure exists refer to Section 8 for specific personal protective equipment.

Notes to physician
Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient. No specific antidote.

5. FIREFIGHTING MEASURES

Suitable extinguishing media
To extinguish combustible residues of this product use water fog, carbon dioxide, dry chemical or foam. Alcohol resistant foams (ATC type) are preferred. General purpose synthetic foams (including AFFF) or protein foams may function, but will be less effective.

Specific hazards during
This material will not burn until the water has evaporated.
firefighting

Residue can burn.

Hazardous combustion products

Under fire conditions some components of this product may decompose. The smoke may contain unidentified toxic and/or irritating compounds. Combustion products may include and are not limited to:
- Formaldehyde.
- Carbon dioxide.
- Carbon monoxide.
- Nitrogen oxides.

Further information

Keep people away. Isolate fire and deny unnecessary entry. To extinguish combustible residues of this product use water fog, carbon dioxide, dry chemical or foam. Burning liquids may be moved by flushing with water to protect personnel and minimize property damage. Burning liquids may be extinguished by dilution with water. Use water spray to cool fire exposed containers and fire affected zone until fire is out and danger of reignition has passed.

Special protective equipment for firefighters

Wear positive-pressure self-contained breathing apparatus (SCBA) and protective fire fighting clothing (includes fire fighting helmet, coat, trousers, boots, and gloves). If protective equipment is not available or not used, fight fire from a protected location or safe distance.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Keep unnecessary and unprotected personnel from entering the area. Use appropriate safety equipment. For additional information, refer to Section 8, Exposure Controls and Personal Protection.

Environmental precautions

Prevent from entering into soil, ditches, sewers, waterways and/or groundwater. See Section 12, Ecological Information.

Methods and materials for containment and cleaning up

Contain spilled material if possible. Absorb with materials such as:
- Sand.
- Collect in suitable and properly labeled open containers.
- Inert material.
See Section 13, Disposal Considerations, for additional information.

7. HANDLING AND STORAGE

Advice on safe handling

No special precautions required.

Conditions for safe storage

Store in a cool, dry place.
Store in original container.
Keep container tightly closed.
8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters
Contains no substances with occupational exposure limit values.

Engineering measures
Local exhaust ventilation may be necessary for some operations. Use local exhaust ventilation, or other engineering controls to maintain airborne levels below exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, general ventilation should be sufficient for most operations.

Personal protective equipment

Respiratory protection
Under intended handling conditions, no respiratory protection should be needed.

Hand protection
Chemical protective gloves should not be needed when handling this material. Consistent with general hygienic practice for any material, skin contact should be minimized.

Eye protection
Use safety glasses (with side shields).

Skin and body protection
No precautions other than clean body-covering clothing should be needed.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance
Liquid.

Color
Yellow

Odor
Musty

Odor Threshold
No test data available

pH
9 - 10 (20 °C)
Method: Literature
(0.1 M in water)

Melting point/range
No test data available

Freezing point
< -1 °C (< 30 °F)
Method: Estimated.

Boiling point/boiling range
No test data available

Flash point
> 100 °C (> 212 °F)
Method: Tag Closed Cup ASTM D56
Product name: ZOLDINE™ LH 1000, Liquid Hardener for PRF Wood Adhesives

**Evaporation rate**: No test data available

**Flammability (solid, gas)**: No data available.

**Upper explosion limit**: No test data available

**Lower explosion limit**: No test data available

**Vapor Pressure**: No test data available

**Relative Vapor Density (air = 1)**: No test data available

**Relative density**: 1.1-1.2 (25 °C)
Method: Literature

**Water solubility**: Miscible with water

**Partition coefficient: n-octanol/water**: log Pow: -1.55
Method: Estimated.
Bioconcentration potential is low (BCF < 100 or Log Pow < 3).

**Auto-ignition temperature**: No test data available

**Decomposition temperature**: No test data available

**Viscosity**: 30 mPa.s (25 °C)
Method: Literature

**Explosive properties**: No data available.

**Oxidizing properties**: No data available.

**Molecular weight**: No test data available

**NOTE**: The physical data presented above are typical values and should not be construed as a specification.

10. **STABILITY AND REACTIVITY**

**Reactivity**: No dangerous reaction known under conditions of normal use.

**Chemical stability**: Thermally stable at typical use temperatures.

**Possibility of hazardous reactions**: Polymerization will not occur.

**Conditions to avoid**: Generation of gas during decomposition can cause pressure.
in closed systems.
Active ingredient decomposes at elevated temperatures.
Avoid acidic pH.

Incompatible materials
- Reaction with acid can generate flammable formaldehyde gas.
- Avoid contact with oxidizing materials.
- Avoid contact with:
  - Halogenated hydrocarbons.
  - Acids.
  - Avoid contact with metals such as:
    - Aluminum.
    - Aluminum alloys.
    - Copper.
    - Copper alloys.

Hazardous decomposition products
- Decomposition products depend upon temperature, air supply and the presence of other materials.
- Decomposition products can include and are not limited to:
  - Formaldehyde.

11. TOXICOLOGICAL INFORMATION

Toxicological information on this product or its components appear in this section when such data is available.

Acute toxicity

**Product:**

**Acute oral toxicity**
- Remarks: Very low toxicity if swallowed.
- Harmful effects not anticipated from swallowing small amounts.

  LD50 (Rat): > 5,000 mg/kg
  Remarks: Typical for this family of materials.

**Acute inhalation toxicity**
- Remarks: At room temperature, exposure to vapor is minimal due to low volatility.

  Remarks: The LC50 has not been determined.

**Acute dermal toxicity**
- Remarks: Prolonged skin contact is unlikely to result in absorption of harmful amounts.

  LD50 (Rabbit): > 2,000 mg/kg
  Remarks: Typical for this family of materials.

Skin corrosion/irritation

**Product:**
- Remarks: Essentially nonirritating to skin.

Serious eye damage/eye irritation

**Product:**
Remarks: Essentially nonirritating to eyes.

Respiratory or skin sensitization

**Product:**
Remarks: For skin sensitization:
No relevant data found.

Remarks: For respiratory sensitization:
No relevant data found.

Carcinogenicity

**Product:**
No relevant data found.

<table>
<thead>
<tr>
<th>Source</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>IARC</td>
<td>No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.</td>
</tr>
<tr>
<td>OSHA</td>
<td>No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.</td>
</tr>
<tr>
<td>NTP</td>
<td>No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.</td>
</tr>
</tbody>
</table>

Teratogenicity

**Product**
No relevant data found.

Mutagenicity

**Product**
*In vitro* genetic toxicity studies were positive.

Reproductive toxicity

**Product:**
No relevant data found.

**STOT - single exposure**

**Product:**
Assessment: Evaluation of available data suggests that this material is not an STOT-SE toxicant.

Repeated dose toxicity

**Product:**
Remarks: No relevant data found.
12. ECOLOGICAL INFORMATION

Ecotoxicity

**Product:**
Toxicity to fish

Remarks: No relevant information found.

Persistence and degradability

**Product:**
Biodegradability

Remarks: Material is ultimately biodegradable (reaches > 70% mineralization in OECD test(s) for inherent biodegradability).

Biodegradation: 100 %
Exposure time: 28 d
Method: OECD Test Guideline 302C or Equivalent
Remarks: 10-day Window: Not applicable

Chemical Oxygen Demand (COD) 0.900 mg/mg Method: Estimated.

ThOD 1.870 mg/mg Method: Estimated.

Photodegradation Sensitiser: OH radicals
Rate constant: Degradation half life: 0.123 d
Method: Estimated.

Bioaccumulative potential

**Product:**
Partition coefficient: n-octanol/water

log Pow: -1.55 Method: Estimated.
Remarks: Bioconcentration potential is low (BCF < 100 or Log Pow < 3).

Mobility in soil

**Product:**
Distribution among environmental compartments

Koc: 10 Method: Estimated.
Remarks: Potential for mobility in soil is very high (Koc between 0 and 50).
Other adverse effects

**Product:**

Ozone-Depletion Potential

Regulation: 40 CFR Protection of Environment; Part 82 Protection of Stratospheric Ozone - CAA Section 602 Class I Substances

Remarks: This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues

DO NOT DUMP INTO ANY SEWERS, ON THE GROUND, OR INTO ANY BODY OF WATER. All disposal practices must be in compliance with all Federal, State/Provincial and local laws and regulations. Regulations may vary in different locations. Waste characterizations and compliance with applicable laws are the responsibility solely of the waste generator.

THE INFORMATION PRESENTED HERE PERTAINS ONLY TO THE PRODUCT AS SHIPPED IN ITS INTENDED CONDITION AS DESCRIBED IN MSDS SECTION: Composition Information.

FOR UNUSED & UNCONTAMINATED PRODUCT, the preferred options include sending to a licensed, permitted: Incinerator or other thermal destruction device. Landfill.

ANGUS HAS NO CONTROL OVER THE MANAGEMENT PRACTICES OR MANUFACTURING PROCESSES OF PARTIES HANDLING OR USING THIS MATERIAL.

14. TRANSPORT INFORMATION

International Regulation

**IATA-DGR**

Not regulated as a dangerous good

**IMDG-Code**

Not regulated as a dangerous good

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**

Not applicable for product as supplied.

**National Regulations**

**49 CFR (DOT) – NON BULK**

Not regulated as a dangerous good

**49 CFR (DOT) - BULK**
Not regulated as a dangerous good

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

15. REGULATORY INFORMATION

OSHA Hazards
This product is not a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

EPCRA - Emergency Planning and Community Right-to-Know Act

SARA 311/312 Hazards
This product is not a hazardous chemical under 29CFR 1910.1200, and therefore is not covered by Title III of SARA.

SARA 302
No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313
This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Clean Air Act
This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).
This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 12 (40 CFR 61).
This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).
This product does not contain any chemicals listed under the U.S. Clean Air Act Section 111 SOCMI Intermediate or Final VOC's (40 CFR 60.489).

US State Regulations

Massachusetts Right To Know
Massachusetts Right to Know List of Chemicals and Hazard Classifications

<table>
<thead>
<tr>
<th>Cas No.</th>
<th>Component</th>
</tr>
</thead>
<tbody>
<tr>
<td>50-00-0</td>
<td>Formaldehyde</td>
</tr>
</tbody>
</table>

Pennsylvania Right To Know
The following chemicals are listed because of the additional requirements of Pennsylvania law:

<table>
<thead>
<tr>
<th>Cas No.</th>
<th>Component</th>
</tr>
</thead>
<tbody>
<tr>
<td>50-00-0</td>
<td>Formaldehyde</td>
</tr>
</tbody>
</table>

California Prop. 65
WARNING! This product contains a chemical known to the State of California to cause cancer.

The components of this product are reported in the following inventories:
United States TSCA Inventory
All Components OK

16. OTHER INFORMATION

Further information

NFPA:

Flammability

<table>
<thead>
<tr>
<th>Health</th>
<th>Flammability</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>0</td>
</tr>
</tbody>
</table>

Special hazard.

HMIS III:

<table>
<thead>
<tr>
<th>HEALTH</th>
<th>FLAMMABILITY</th>
<th>PHYSICAL HAZARD</th>
</tr>
</thead>
<tbody>
<tr>
<td>0</td>
<td>1</td>
<td>0</td>
</tr>
</tbody>
</table>

0 = not significant, 1 = Slight, 2 = Moderate, 3 = High, 4 = Extreme, * = Chronic

Revision Date: 11/02/2017
Version: 0.0
Identification Number: 000040000178

US / EN
The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

Full text of other abbreviations

(Q)SAR - (Quantitative) Structure Activity Relationship; ASTM - American Society for the Testing of Materials; bw - Body weight; DIN - Standard of the German Institute for Standardisation; ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ErCx - Concentration associated with x% growth rate response; GHS - Globally Harmonized System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISO - International Organisation for Standardization; LC50 - Lethal Concentration to 50% of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; UN - United Nations; vPvB - Very Persistent and Very Bioaccumulative; DSL - Domestic Substances List (Canada); KECI - Korea Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); AICS - Australian Inventory of Chemical Substances; IECSC - Inventory of Existing Chemical Substances in China; ENCS - Existing and New Chemical Substances (Japan); ISHL - Industrial Safety and Health Law (Japan); PICCS - Philippines Inventory of Chemicals and Chemical Substances; NZIoC - New Zealand Inventory of Chemicals; TCSI - Taiwan Chemical Substance Inventory; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; DOT - Department of Transportation; EHS - Extremely Hazardous Substance; HMIS - Hazardous Materials Identification System; MSHA - Mine Safety and Health Administration; NFPA - National Fire Protection Association; RCRA - Resource Conservation and Recovery Act; RQ - Reportable Quantity; SARA - Superfund Amendments and Reauthorization Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; GLP - Good Laboratory Practice; ERG - Emergency Response Guide; NTP - National Toxicology Program; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods